INSTALLATION, REGULATION & MAINTENANCE INSTRUCTIONS

AISI316 Ball valves - 1/4", 1/2", 3/4" NPT





1.INTRODUCTION

Throughout this manual there are a number of HAZARD WARNINGS that must be read and adhered to in order to prevent possible personal injury and/or damage to equipment. Three signal work "DANGER", "WARNING" and "CAUTION" are used to indicate the severity of a hazard, and are preceded by the safety alert symbol.

Denotes the most serious hazard and is used when serious injury or death WILL result from misuse or failure to follow specific instructions.

MAY result from misuse or failure to follow specific instructions.

⚠ Caution Used when injury or product/ equipment damage may result from misuse or failure to follow specific instructions.

▲ Danger lation, operation and maintenance of the equipment on which this device is used, to fully understand the procedures by which hazards can be

The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Only personnel with appropriate training should operate machinery and equipment.

Do not service or attempt to remove the machinery or equipment until safety is confirmed.

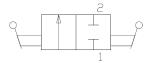
2.DESCRIPTION

Ball valves is a fluid interception device. The purpose is to permit or stop fluid circulation inside a circuit with an on/off function. The interception element is a ball with an hole.

3. OPERATION

This valve is a "quarter turn" valve and, using a maneuvering device, it is possible to pass from open position to closo position and the other way around.

4. PNEUMATIC DIAGHRAM



5. TECHNICAL FEATURES

Medium: compressed air or inert gases and any other fluid compatible with valve materials

Port thread: 1/4", 1/2", 3/4" NPT

Max operating pressure: up to 1000psi (70bar at 38°C) Operating temperature range: -50 +230°C

Storage temperature: -65 +230°C Material: Body and Ball: AISI 316 Seat and seals: PTFE Handle AISI304

6.TRANSPORTATION & STORAGE

The preferred storage location is a clean, dry and protected warehouse. If the components have to be stored outside, precautions should be taken to keep valves clean and dry. For storage temperatures, refer to the table in paragraph "TECHNICAL FEATURS".

To avoid contamination of impurities during the storage period, don't remove thread protection caps; remove them just before the installation phase.

7. INSTALLATION

▲ Warning Before performing any work, read this manual and study all figures. Assure vourself that you understand and you can do what is required in each step. Failure to follow these instructions may affect quick release valve operation and may result in exposure to personal injury.

Before installing the valve, set and block the machine or equipment in a secure position; close the air shutoff valve and exhaust air from air lines and disconnect all electrical power. Verify that internal part of tubing is clean and devoid from any object or foreign body that can damage ball or other parts of the valve.

8. MOUNTING

- · Ball valves are bi-directional valves so can be mounted in both sides and in any position/orientation
- · Connect piping to proper ports using pipe thread sealant on male threads only. Do not allow sealant to enter interior of unit.

9. TESTING

Assure yourself that the valve is closed and check any leakages upstream and downstream.

10. MAINTENANCE

manual and study all figures. Assure yourself that you understand and can do what is required in each step. Failure to follow these instructions may affect quick release valve operation and may result in exposure to personal injury.

Before uninstalling the valve, set and block the machine or equipment in a secure position; close the air shutoff valve and exhaust air from air lines; disconnect all electrical power.

·A.Ordinary maintenance

checked for proper functioning:

- · Clean the valve from impurities and dirt;
- · Visually check of the integrity of the body
- · Check that there aren't leakages;
- Check the correct functionality

Issue	Possible Cause	Fixes
leakage between body and handle	Seal damage	replace or contact SITECNA technical support for more information

11. MARKING ACORDING TO 2014/34/UEAtex



II 2G Ex h IIC T6/T5 Gb X EX II 2D Ex h IIIC T85°C/T100°C Db X

For using these equipment in potentially explosive atmospheres, it is recommended - for the installation and the maintenance operation - to use tools and instruments that can produce only a single spark (for instance: screwdrivers, spanners). Avoid use of tools that can produce sparks like disk saw or grinder.

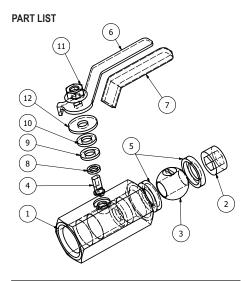
Action must be taken to put to earth the units through a suitable connection, checking that all the metal components (fittings and pipe line) have to be equitable potential. Equipment have to be installed in the corresponding zone according to the marking.

NOTE: special conditions for safe use (X conditions)

Before performing any work, read this manual and assure yourself you understand. X at the end of ATEX sobstitutes T amb depending on used seales based on the following corrispondance:

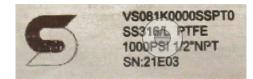
Series VB, EP, VSR, LK04: NBR=-20°C+80°C, FMK=-25°C+90°C, EPDM= -40°C+80°C, FVMQ & HNBR= -60°C+90°C Series: DP, RF, LK08, TF: NBR=-20°C+80°C, FMK=-25°C+90°C, EPDM= -40°C+80°C, FVMQ & HNBR= -55°C+90°C

Serie FP: -30°+180°C / Series SLHF, SLVP, SLSC: -55°C+150°C Serie PV, PVSL: -20°C +80°C / Serie SCLP: 2°C+80°C Serie FLGS: -20°C+90°C / Serie VS: -50°C+230°C

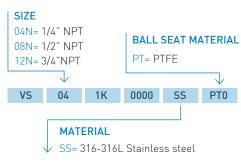


Pos.	Q.ty	Descrizione
1	1	Body
2	1	Retainer
3	1	Ball
4	1	Spindle
5	2	Ball Seat
6	1	Handle
7	2	Handle Sleeve
8	1	Spindle Seal
9	1	Spindle Washer
10	1	Washer
11	2	Nyloc Nut
12	2	Handle Washer

LABEL



HOW TO ORDER



Sitecna Srl a Socio Unico Via G. Di Vittorio, 22 20068 Peschira Borromeo Milano - ITALY www.sitecna.eu



Dichiarazione di conformità UE

In accordo con la Direttiva Europea 2014/34/UE

EU-Declaration of ConformityIn accordance with Directive 2014/34/EU

Noi, Sitecna Srl, dichiariamo che i seguenti prodotti / Sitecna Srl declares that the following equipment:

Product	mod.	Product	mod.	Product	mod.
Filter	F	Control spool valve	DP	Vacuum pump	ST-VP
Regulator	R	Poppet Valves	EP	Silencer	SLHF, SLVP, SLSC
Filter Regulator	FR	Quick exhaust valve	VSR	Dust excluder	PV, PVSL
Back Pressure valve	BP	Lock-up valve	LK	Pressure gauge	MBSS, MBS6, MBSN
2 ways switching valve	SV	Overload protector	SCLP	Vacuum pump	ST-VP
3 ways switching valve	S3	Flow regulator	RF	Ball valve	VS
Volume Booster	VB	Tee Filter	TF		

Sono conformi alla normativa di armonizzazione dell'Unione / They comply with the Union harmonization legislation:

Direttiva 2014/34/UE ATEX	Direttiva 2014/34/UE del Parlamento europeo e del Consiglio, del 26 febbraio 2014, concernente l'armonizzazione delle legislazioni degli Stati membri relative agli apparecchi e sistemi di protezione destinati a essere utilizzati in atmosfera potenzialmente esplosiva (rifusione) Testo rilevante ai fini del SEE.		
Direttiva 2014/34/0E ATEX	Directive 2014/34/EU of the European Parliament and of the Council of 26 February 2014 on the harmonisation of the laws of the Member States relating to equipment and protective systems intended for use in potentially explosive atmospheres (recast) Text with EEA relevance.		

Secondo le seguenti Norme di riferimento / As per folowing reference Normative Documents:

EN ISO 80079-36:2016	Atmosfere esplosive - Apparecchi non elettrici per atmosfere esplosive - Metodo di base e requisiti
	Explosive atmospheres - Non-Electrical equipment for explosive atmospheres - Basic method and requirements
EN ISO 80079-37:2016	Atmosfere esplosive - Apparecchi non elettrici per atmosfere esplosive -
	Tipo di protezione non elettrica per sicurezza costruttiva "c", per controllo della sorgente di accensione "b", per immersione in liquido "k"
	Explosive atmospheres - Non-Electrical equipment for explosive atmospheres - Non-electrical type of protection constructional safety "c", control of ignition sources "b", liquid immersion "k"
N 1127-1:2011	Atmosfere esplosive - Prevenzione dell'esplosione e protezione contro l'esplosione -
	Concetti fondamentali e metodologia
	Explosive atmospheres - Explosion prevention and protection - Basic concepts and methodology

Ai sensi della Direttiva 2014/34/EU, i prodotti sopra indicati riportano la seguente marcatura / According to the Directive 2014/34/EU, above mentioned products reports the following marking:



Inoltre, ai sensi della direttiva 2014/34/UE, i prodotti sopra menzionati sono oggetto, per gli aspetti relativi sia alla progettazione sia alla fabbricazione, al controllo interno di fabbricazione (Allegato VIII – Modulo A). Ref 557/Ex-Ab 3213/20 c/o N° 0035 TÜV Rheinland.

In conformity to Directive 2014/34/EU, the afore mentioned equipment, regarding their design and production, are object to internal manufacturing check (Attachment VIII – Module A). Ref 557/Ex-Ab 3213/20 c/o N° 0035 TÜV Rheinland.

La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante.

This declaration of conformity is issued under exclusive responsibility of the manufacturer.

Milan, 08/02/2022 Davide Matteo De Corrado Managing Director

Tel. +39 025475482 ra +39 025473182 ra Fax +39 0255303713 e-mail: info@sitecna.eu

P.IVA/C.FISC. 08973090155 NR MECC. MI253803 C.C.I.A.A. 1259759